

# SAFETY DATA SHEET

Issuing Date 01-Jan-2014

Revision Date 25-Aug-2018

Revision Number 2

## 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

### Product identifier

**Product Name** MICRO FINE HONING COMPOUNDS

**Other means of identification** 515-6271, 12668, 515-6272, 12680 J-140 KX-9713

**Synonyms** None

### Recommended use of the chemical and restrictions on use

**Recommended Use** Abrasive / Buffing Compound

**Uses advised against** No information available

### Details of the supplier of the safety data sheet

**Supplier Name** Formax Mfg. Corporation  
**Supplier Address** 168 Wealthy St.S.W.  
Grand Rapids  
MI  
49503  
US

**Supplier Phone Number** Phone:1-616-456-5458  
Fax:1-616-456-7507  
Contact Phone1-616-456-7507

**Supplier Email** sales@formaxmfg.com

**Emergency telephone number**

## 2. HAZARDS IDENTIFICATION

### Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200) Formax polishing & buffing compounds are formulated with abrasives surrounded in a matrix of grease binders, waxes and or soap / water emulsions. Ingredient ratio proportions can be and are varied to meet individual buffing needs and surface conditioning. Buffing compounds as shipped do not present a hazard. Buffing operations may cause lint and abrasive residue particulates to be created. Proper ventilation and respirator recommended

**POTENTIAL HEALTH EFFECTS**

Eye: May cause eye irritation

Skin: May cause mild skin irritation

Ingestion: Large oral doses may cause irritation

Inhalation: Avoid breathing dust when used in a buffing process

Chronic: None expected

**Emergency Overview**

<b>Signal word</b>	<b>Warning</b>		
<b>Hazard Statements</b>	None		
	The product contains no substances which at their given concentration, are considered to be hazardous to health		
<b>Appearance</b>	Dark green	<b>Physical State</b>	Solid
		<b>Odor</b>	Fatty Odor

**Precautionary Statements - Prevention**

Obtain special instructions before use

**Precautionary Statements - Response**

None

**Precautionary Statements - Storage**

None

**Precautionary Statements - Disposal**

None

**Hazards not otherwise classified (HNOC)**

Not applicable

**Unknown Toxicity**

None

**Other information**

May cause slight eye irritation

PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION

**Interactions with Other Chemicals**

No information available.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%	Trade Secret
Aluminum oxide	1344-28-1	30 - 60	*
Chromium (III) oxide	1308-38-9	15 - 40	*
Stearic acid	57-11-4	5 - 10	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret

### 4. FIRST AID MEASURES

#### First aid measures

<b>Eye Contact</b>	Rinse thoroughly with plenty of water, also under the eyelids. If symptoms persist, call a physician.
<b>Skin Contact</b>	Wash skin with soap and water. In the case of skin irritation or allergic reactions see a physician.
<b>Inhalation</b>	Remove to fresh air. If symptoms persist, call a physician.
<b>Ingestion</b>	Do NOT induce vomiting. Drink plenty of water. If symptoms persist, call a physician.

#### Most important symptoms and effects, both acute and delayed

**Most Important Symptoms and Effects** No information available.

#### Indication of any immediate medical attention and special treatment needed

**Notes to Physician** Treat symptomatically.

## 5. FIRE-FIGHTING MEASURES

### Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

### Unsuitable Extinguishing Media

CAUTION: Use of water spray when fighting fire may be inefficient.

### Specific Hazards Arising from the Chemical

No information available.

### Hazardous Combustion Products

Carbon oxides.

### Explosion Data

Sensitivity to Mechanical Impact No.

Sensitivity to Static Discharge No.

### Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

Personal Precautions Avoid contact with eyes.

### Environmental Precautions

Environmental Precautions Refer to protective measures listed in Sections 7 and 8.

### Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

## 7. HANDLING AND STORAGE

### Precautions for safe handling

**Handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with eyes.

### Conditions for safe storage, including any incompatibilities

**Storage** Keep container tightly closed.

**Incompatible Products** None known based on information supplied.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

#### Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Aluminum oxide 1344-28-1	TWA: 1 mg/m <sup>3</sup> respirable fraction	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 10 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	
Chromium (III) oxide 1308-38-9	TWA: 0.5 mg/m <sup>3</sup> Cr	TWA: 0.5 mg/m <sup>3</sup> Cr (vacated) TWA: 0.5 mg/m <sup>3</sup> Cr	IDLH: 25 mg/m <sup>3</sup> Cr(III) TWA: 0.5 mg/m <sup>3</sup> Cr

ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits NIOSH IDLH Immediately Dangerous to Life or Health

**Other Exposure Guidelines** Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992) See section 15 for national exposure control parameters

### Appropriate engineering controls

**Engineering Measures** Showers  
Eyewash stations  
Ventilation systems

### Individual protection measures, such as personal protective equipment

**Eye/Face Protection** For buffing machines wear safety glasses and/or face shield helmets. See OSH 29 CFR 1910.122 (Safety Glasses).

**Skin and Body Protection** Protective work clothing, heavy duty gloves, body apron or belly pads, safety shoes as needed.

**Respiratory Protection** Respiratory protection (specify type): OSHA 24 CFR/134 NIOSH/MSHA Approved respirators for particulates from buffing debris. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**Hearing Protection** Avoid prolonged excessive noise levels created by buffing and polishing operations.  
See: OSHA 29 CFR 1910.215 (Hearing Protection)

**Hygiene Measures** Handle in accordance with good industrial hygiene and safety practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Physical and Chemical Properties

<b>Physical State</b>	Solid	<b>Odor</b>	Fatty Odor
<b>Appearance</b>	Premolded Cake Form	<b>Odor Threshold</b>	No information available
<b>Color</b>	Dark Green		

Property	Values	Remarks/ Method
<b>pH</b>	No data available	None known
<b>Melting / freezing point</b>	131F	None known
<b>Boiling point / boiling range</b>	No data available	None known
<b>Flash Point</b>	No data available	None known
<b>Evaporation Rate</b>	Nil	None known
<b>Flammability (solid, gas)</b>	No data available	None known
<b>Flammability Limit in Air</b>		
<b>Upper flammability limit</b>	No data available	
<b>Lower flammability limit</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Vapor density</b>	No data available	None known
<b>Specific Gravity</b>	No data available	None known
<b>Water Solubility</b>	Negligible	None known
<b>Solubility in other solvents</b>	No data available	None known
<b>Partition coefficient: n-octanol/water</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>	No data available	None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	None known
<b>Explosive properties</b>	No data available	
<b>Oxidizing Properties</b>	No data available	

### Other Information

<b>Softening Point</b>	No data available
<b>VOC Content (%)</b>	No data available
<b>Particle Size</b>	No data available
<b>Particle Size Distribution</b>	

## 10. STABILITY AND REACTIVITY

### Reactivity

No data available.

### Chemical stability

Stable under recommended storage conditions.

### Possibility of Hazardous Reactions

None under normal processing.

### Hazardous Polymerization

Hazardous polymerization does not occur.

### Conditions to avoid

Using under conditions of insufficient dust collecting systems or ventilation.

### Incompatible materials

Strong Oxidizers or Reducing Agents.

### Hazardous Decomposition Products

Carbon oxides.

## 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

<b>Product Information</b>	Product does not present an acute toxicity hazard based on known or supplied information.
<b>Inhalation</b>	Specific test data for the substance or mixture is not available.
<b>Eye Contact</b>	Specific test data for the substance or mixture is not available.
<b>Skin Contact</b>	Specific test data for the substance or mixture is not available.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available.

### **Component Information**

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Aluminum oxide 1344-28-1	> 5000 mg/kg ( Rat )	-	-

### Information on toxicological effects

**Symptoms** No information available.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Sensitization** No information available.

**Mutagenic Effects** No information available.

**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Chromium (III) oxide 1308-38-9		Group 3		

*IARC (International Agency for Research on Cancer)  
Group 3 - Not Classifiable as to Carcinogenicity in Humans*

**Reproductive Toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Chronic Toxicity** No known effect based on information supplied. Carcinogenic potential is unknown.

**Target Organ Effects** Eyes. Respiratory system. Skin. Lungs.

**Aspiration Hazard** No information available.

#### Numerical measures of toxicity Product Information

The following values are calculated based on chapter 3.1 of the GHS document

Not applicable

## 12. ECOLOGICAL INFORMATION

#### Ecotoxicity

The environmental impact of this product has not been fully investigated.

#### Persistence and Degradability

No information available.

#### Bioaccumulation

No information available

#### Other adverse effects

No information available.



### 13. DISPOSAL CONSIDERATIONS

#### Waste treatment methods

#### **Disposal methods**

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

#### **Contaminated Packaging**

Dispose of contents/containers in accordance with local regulations.

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Chromium (III) oxide 1308-38-9			D007	

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste
Chromium (III) oxide 1308-38-9	Toxic Corrosive Ignitable

### 14. TRANSPORT INFORMATION

<b><u>DOT</u></b>	NOT REGULATED
Proper Shipping Name	<b>NMFC-48580 Scouring Compound (Cake, Paste or Liquid form N.O.I.)</b>
Hazard Class	N/A
<b><u>TDG</u></b>	Not regulated
<b><u>MEX</u></b>	Not regulated
<b><u>ICAO</u></b>	Not regulated
<b><u>IATA</u></b>	Not regulated
Proper Shipping Name	NON REGULATED
Hazard Class	N/A
<b><u>IMDG/IMO</u></b>	Not regulated
Hazard Class	N/A
<b><u>RID</u></b>	Not regulated
<b><u>ADR</u></b>	Not regulated
<b><u>ADN</u></b>	Not regulated

### 15. REGULATORY INFORMATION

#### International Inventories

TSCA	Complies
DSL	All components are listed either on the DSL or NDSL.

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

## US Federal Regulations

### SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
Aluminum oxide - 1344-28-1	1344-28-1	30 - 60	1.0
Chromium (III) oxide - 1308-38-9	1308-38-9	15 - 40	0.1

### SARA 311/312 Hazard Categories

Acute Health Hazard	No
Chronic Health Hazard	No
Fire Hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

### CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Chromium (III) oxide 1308-38-9		X		

### CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

## US State Regulations

### California Proposition 65

 **WARNING:** "This product can expose you to Titanium Dioxide, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

### U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Rhode Island	Illinois
Aluminum oxide 1344-28-1	X	X	X	X	
Chromium (III) oxide 1308-38-9	X	X	X	X	X
Supplier Trade Secret			X		

## International Regulations

### **Mexico**

#### **National occupational exposure limits**

Component	Carcinogen Status	Exposure Limits
Aluminum oxide 1344-28-1 ( 30 - 60 )		Mexico: TWA= 10 mg/m <sup>3</sup>
Chromium (III) oxide 1308-38-9 ( 15 - 40 )		Mexico: TWA 0.5 mg/m <sup>3</sup>

Mexico - Occupational Exposure Limits - Carcinogens

**Canada**

**WHMIS Hazard Class**

Non-controlled

**16. OTHER INFORMATION**

<b>NFPA</b>	<b>Health Hazards</b> 1	<b>Flammability</b> 0	<b>Instability</b> 0	<b>Physical and Chemical Hazards - Personal Protection</b> X
<b>HMIS</b>	<b>Health Hazards</b> 1	<b>Flammability</b> 0	<b>Physical Hazard</b> 0	

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**Revision Date** 25-Aug-2018

**Revision Note**

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Precautions to be taken in handling and storing: Handle with adequate ventilation for nuisance dust when using. See OSHA 29 CFR 1910.24 (Ventilation) and 29 CFR 1910.1000 (Air Contaminants). Other precautions: Keep liquids from freezing. Store away from excessive heat. The information and recommendations set forth herein are taken from sources believed to be accurate as of the date hereof; however, Formax Mfg. makes no warranty with respect to the accuracy of the information or the suitability of the recommendation, and assumes no liability to any user thereof.

**End of Safety Data Sheet**